



Field	Entry
General Description	
Request Date	
FMD Site ID	
Part Number	
Quantity	
NCM Type	
Supplier ID	VBD-
PO Number	
PO Line Number	
Serial/Lot/Heat Numbers	

Supplier to complete "Basic Detail" and "Nonconformance Detail" sheets

**DESIGN CONTROL STATEMENT:** REQUEST FOR VARIANCE / NCM - The Seller will immediately requested to be taken to the Purchase Requisition or Purchase Order requirements. This identifi Company Buyer, Planner or Manufacturing Engineer. Any variances, changes or exceptions will be or your sub-tier supplier to substantiate each request. Please ensure that any sensitive data pro during the communication of the request. The Seller is not relieved of any obligations under this or your Bird-Johnson Propeller Company Buyer, Planner or Manufacturing Engineer's attention, in writi Johnson Propeller Company.

### Notes

Short description of issue (50 characters MAX)

Ship-to location (select WALPOLE if drop-shipped)

PRE: Part has not machined or created yet

POST: Nonconformance already exists

Must include "VBD-" prefix (from PO)

Add line breaks with <ALT>+<Enter>

/ identify any variances, changes or exceptions that are  
fication must be in writing to your Bird-Johnson Propeller  
itemized and detailed information will be produced by you  
vided within this request is properly protected/encrypted  
der unless variances or exceptions have been submitted to  
ng, and express written approval has been returned by Bird-