Quality Clause 240505 - Non-Destructive Testing Requirements (07/01/2025 - Rev A)

All welds shall be inspected in accordance with the requirements of S9074-AR-GIB-

010/278 unless otherwise specified on the drawing.

All non-destructive testing (NDT) personnel and procedures shall be qualified in

accordance with the requirements of T9074-AS-GIB-010/271 unless otherwise specified

on the drawing.

Acceptance criteria for the NDT of welds or as required by the drawing shall be per MIL-STD-2035A(SH) unless otherwise specified on the drawing. Each Supplier or subtier Supplier shall have their own NDT procedures and supporting qualification records.

Copies of procedures used on this program must be submitted to the Bird Johnson Propeller Company Quality Manager electronically to the following email address: BirdJohnsonCerts@fmdefense.com. The email is to have the words "NDT Procedure" in the email subject line. Documentation must be legible and of reproducible quality. Files cannot contain macros or executables.