Quality Clause 240901 – Weld Wire Certification, Commercial (07/01/2025 - Rev A)

A certificate of conformance from the original weld wire manufacturer for each heat lot

number is required.

Each heat lot of approved weld wire shall have a certificate reporting actual chemical and

physical test properties. If actuals are not available, then the weld wire manufacturer

shall provide documentation certifying that the composition and quality of the weld wire

conforms to those of the weld wire used in making the test pieces. Certification

documentation must be traceable to the supplied weld wire. Certifying conformance solely to the Bird Johnson Propeller Company part number is not acceptable.

Subject to US export requirements, certificates of conformance must be emailed to BirdJohnsonCerts@fmdefense.com.

The purchase order (PO) number and part number shall be referenced in the email subject

line in the following format: Report(s) for PO XXXXXXXXXX, Part Number YYYYYYYYY.

Documentation (including hard copy or faxed documents when requested by Bird Johnson Propeller Company) must be legible and of reproducible quality. Files cannot contain macros or executables. No hard copy certifications are required to accompany the shipment.