Quality Clause 243600 – Marking, Hose Assemblies (07/01/2025 - Rev A)

**Hose**

Each length shall have a permanent and visible embossed, stamped or inlaid layline along the entire length. The numerals and lettering shall be not less than 3/16" high and each set of markings shall be repeated at intervals not exceeding 20". The layline shall contain, but not be limited to, the following:

1) Manufacturer's CAGE code

2) Quarter and year of manufacture

3) Hose dash size

**End Fittings**

Each end fitting part shall have permanent and visible embossed, stamped or etched identification. The numerals and lettering shall be as large as possible, but not less than 1/8" high. The identification shall contain the following:

1) Manufacturer's CAGE code

2) Hose dash size

3) Fitting size on nipple

4) Fitting type

**Hose Testing Requirements**

Assembly and testing of hose assembly to be in accordance with S6430-AE-TED-010, Technical Directive for Piping Devices and Flexible Hose Assemblies.